

Parts List:

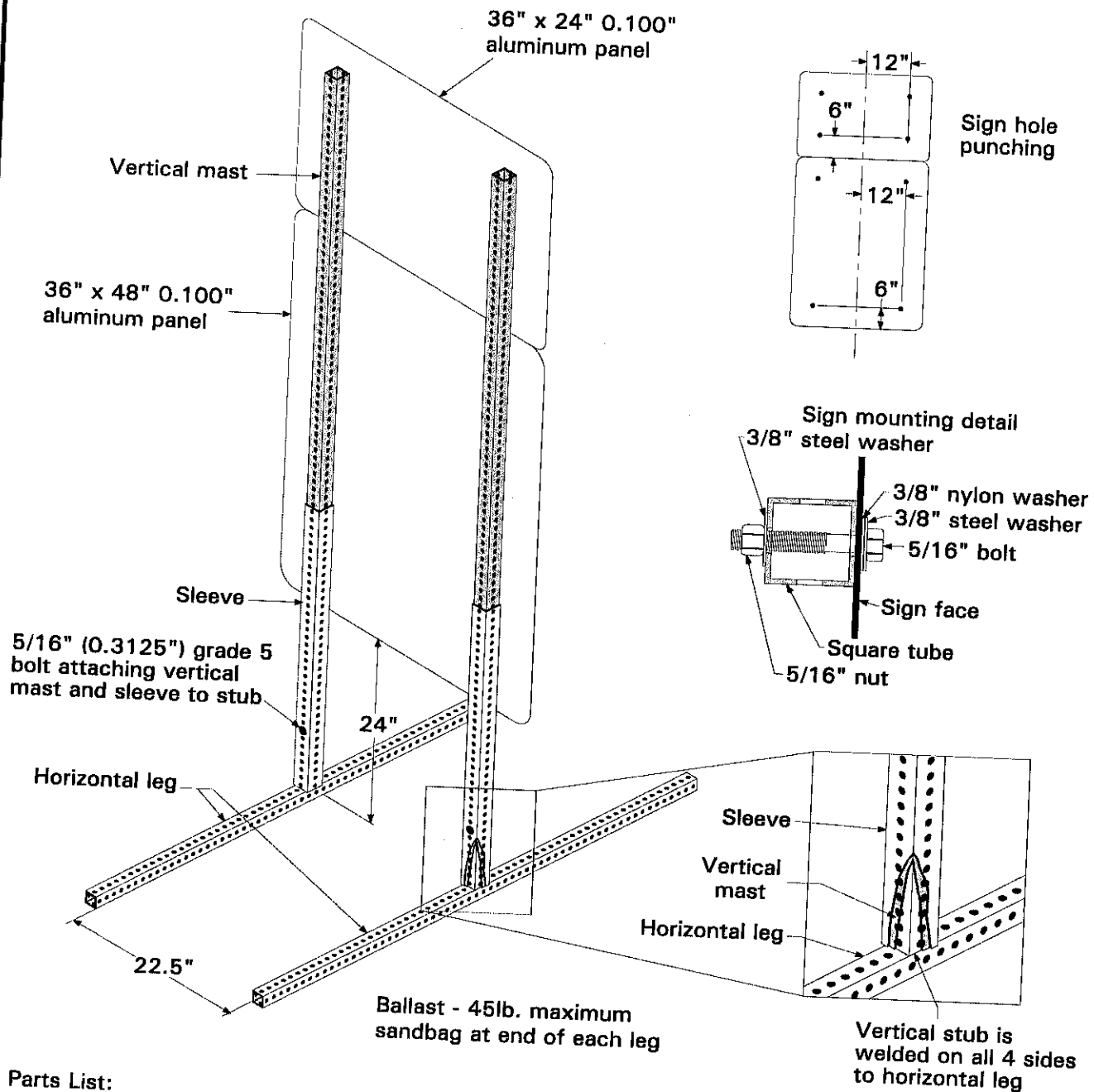
- All square tube 12 gauge galvanized steel with 0.4375" holes on either 1" centers or drilled as needed.
- (2) H skid, horizontal legs - 2" x 2" x 60" long.
 - (1) H skid, cross bar - 2" x 2" x 30" long.
 - (1) H skid, vertical stub - 2" x 2" x 12" long.
 - (1) Vertical mast - 2.25" x 2.25" x 96" long.
 - (1) Sleeve - 2.5" x 2.5" x 36" long.
- Sign mounting hardware: 5/16" (0.3125") stainless steel or grade 5 zinc plated bolts and washers, nylon insert lock nut, and nylon washers against sign face.

APPROVED
12/1/05

DATE OF REV.

**NCHRP 350 COMPLIANT
PORTABLE SIGN STAND FOR
DETOUR ASSEMBLY WITH 8' MAST**





Parts List:

All square tube 12 gauge galvanized steel with 0.4375" holes on either 1" centers or drilled as needed.

(2) Vertical masts - 1.75" x 1.75" x 90.5" long.

(2) Sleeves - 2" x 2" x 36" long.

(2) Horizontal legs - 1.5" x 1.5" x 60" long.

(2) Legs, vertical stubs - 1.5" x 1.5" x 12" long.

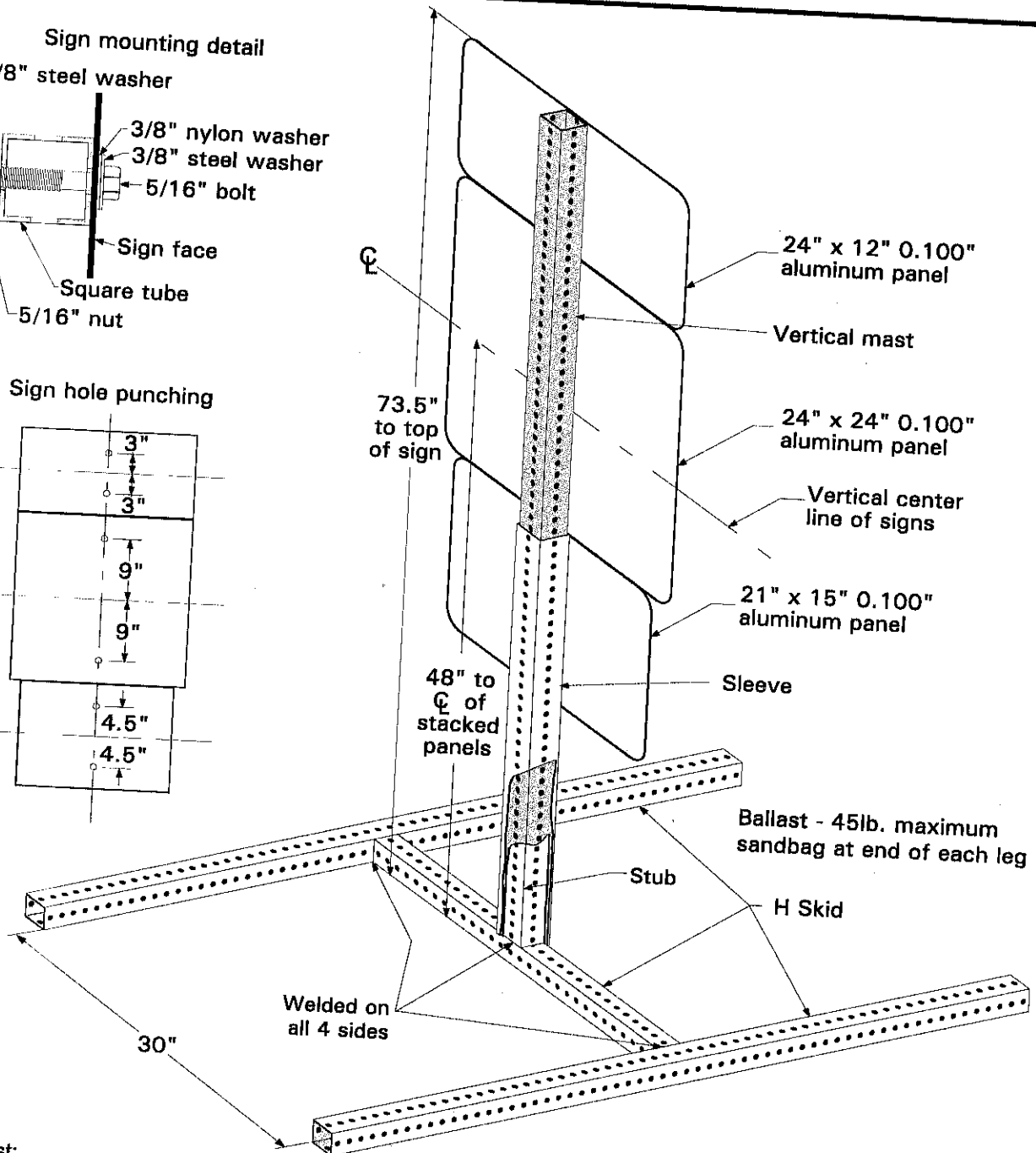
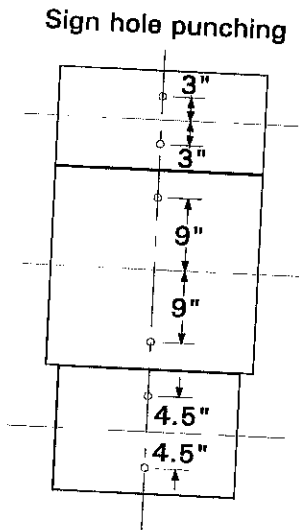
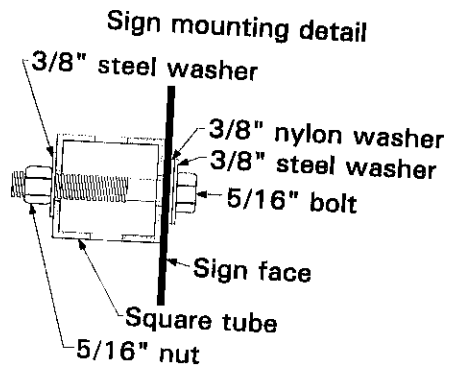
Sign mounting hardware: 5/16" (0.3125") stainless steel or grade 5 zinc plated bolts and washers, nylon insert lock nut, and nylon washers against sign face.

APPROVED
7/15/05

DATE OF REV.

NCHRP 350 COMPLIANT
PORTABLE SIGN STAND
FOR WORK ZONE SPEED LIMIT





Parts List:

- All square tube 12 gauge galvanized steel with 0.4375" holes on either 1" centers or drilled as needed.
 - (2) H skid, horizontal legs - 2" x 2" x 60" long.
 - (1) H skid, cross bar - 2" x 2" x 30" long.
 - (1) H skid, vertical stub - 2" x 2" x 12" long.
 - (1) Vertical mast - 2.25" x 2.25" x 72" long.
 - (1) Sleeve - 2.5" x 2.5" x 36" long.
- Sign mounting hardware: 5/16" (0.3125") stainless steel or grade 5 zinc plated bolts and washers, nylon insert lock nut, and nylon washers against sign face.

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7/15/05

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**NCHRP 350 COMPLIANT
PORTABLE SIGN STAND
FOR DETOUR ASSEMBLY**

